

General Certificate of Secondary Education January 2014

# Engineering

Paper 1

## Assessment Unit 3

[GEE31]



	Study	
	71 HOLE	
	Candidate Num	
		3
		]
31		
GEE		



1 hour.

#### **INSTRUCTIONS TO CANDIDATES**

Write your Centre Number and Candidate Number in the spaces provided at the top of this page.

Write your answers in the spaces provided in this question paper. Answer **all ten** questions.

### INFORMATION FOR CANDIDATES

The total mark for this paper is 80.

Figures in brackets printed down the right-hand side of pages indicate the marks awarded to each question or part question.



8834

For Exa use	miner's only
Question Number	Marks
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
Total Marks	

**1** (a) All the products below belong to a manufacturing sector.

Circle **two** products shown below that belong to the mechanical fabrication sector.

You **must** only circle **two** products. If you make a mistake you must clearly show which two products you have chosen.



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Examiner Only Marks Remark



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 $\ensuremath{\textcircled{O}}$  Design pics collection/Thinkstock

[2]

(b) All the products below belong to a manufacturing sector. Examiner Only Marks Remark Circle two products shown below that belong to the engineering fabrication sector. You must only circle two products. If you make a mistake you must clearly show which two products you have chosen. © Stockbyte/Thinkstock © istockphoto/Thinkstock 1 1 © istockphoto/Thinkstock © istockphoto/Thinkstock © istockphoto/Thinkstock © Hemera collection/Thinkstock [2]

#### [Turn over

2 Answer all parts of this question in the spaces provided.

Question	Answer	
(a) Name the nut shown below. State one advantage for its use.	Name	
	Advantage	
© iStockphoto / Thinkstock	[2]	
(b) Name the clip shown. Give a suitable use for it.	Name	
	Use	
© Arno Staub / iStock / Thinkstock	[2]	
(c) Name the tool shown below. State a use for it.	Name	
	Use	
© PhotoObjects.net / Thinkstock	[2]	
(d) Name the process used to create the pattern shown	Process	
for its use.	Reason	
	[2]	
(e) Name the filing technique shown. State one advantage	Filing technique	
for its use.		
	Advantage	
	[2]	

.........

Con eng	nputer Aided Manufacture (CAM) is widely used throughout the ineering sector.		Examine Marks	er Only Rema
(a)	Outline <b>two</b> advantages of using CAM techniques in the production high volume products.	n of		
	1			
		[2]		
	2			
		[2]		
(b)	Give <b>one</b> example of a product manufactured by CAM and describ the CAM technique used in its manufacture.	е		
	Product			
		[1]		
	CAM technique			
		[2]		

a)	Explain what is meant by the term smart material		
α,			
		[2]	
		- [-]	
b)	Give <b>two</b> examples of smart materials and for <b>each</b> example ident an appropriate use.	ify	
	Example		
		[1]	
		- [.]	
	USe		
		_ [2]	
	Example		
		_ [1]	
	Use		
		_ [2]	

## **BLANK PAGE**

(Questions continue overleaf)

The the	Photographs below show two manually operated machines used manufacture of engineered products.	Lin Examiner O Marks Re
	Machine A Machine B	
(a)	Name each machine shown in the photographs above.	
	Machine A	
		[1]
	Machine B	
		[1]
(b)	Identify an example of a manufacturing procedure which could b carried out on each machine.	e
	Machine A	
		[2]
	Machine B	
		[2]
		[2]

(c)	Compare each machine shown opposite to its equivalent CNC machine. Outline <b>one</b> advantage for each machine. Both answers should be different.		Examin Marks	er Only Remark
	Machine A – Advantage			
		[2]		
	Machine B – Advantage			
		[2]		
			[Turi	n over

Rol eng	ootics like the one shown below are used extensively throughout the ineering industry.	Examiner Only Marks Remark
	© Canstock / Thinkstock	
(a)	Identify <b>one</b> disadvantage of using robotics in the engineering industry.	
		[2]
(b)	Identify <b>one</b> advantage of using robotics in the engineering industry	/.
		. [2]
(c)	Outline the advantages of using robotic control for <b>each</b> of the following engineering applications.	
	(i) Spray painting vehicle body parts.	
		. [2]
	(ii) Testing gas pipes.	

6

(2)	Nor	ne <b>one</b> example of communications technology	
a)	Indi	ne one example of communications technology.	
		[1]	
(b)	Out imp	line <b>one</b> example of how communications technology has had an act on the manufacture of engineered products.	
		[2]	
(c)	Har com	ndling information and data is an essential feature in engineering npanies.	
	Exp	lain the benefits information and data handling systems have on:	
	(i)	Production efficiency	
		[2]	
	(ii)	Marketing	
		[2]	

8	(a)	Explain any <b>two</b> of the following terms:		Examin Marks	er Only Remark
		Case hardening			Roman
		Annealing			
		Work hardening			
		Term:			
		Explanation:			
			[2]		
		Term:			
		Explanation:			
			[2]		
	(1-)	The maint of the chiral channel is been devided and the new second			
	(d)	The point of the chisel shown is hardened and tempered.			
		(i) Describe how tempering is carried out.			
			[0]		
			[2]		

	(ii)	Explain why it is important to temper the point of the chisel shown above.	Examiner Marks F	r Only Remark
		[2]		
		L J		
(c)	Des poir	cribe <b>one</b> safety precaution to be observed when heat treating the it of the chisel.		
		[2]		
			(Turn	ove

**9** Read the following paragraph and answer the questions that follow.

In the engineering sector, a measure of excellence or a state of being free from defects, can be brought about by the adherence to measurable and verifiable standards to achieve a uniformity of output. This helps satisfy consumer and user requirements. Quality control techniques used throughout the manufacture of products and the use of automation, enable this to happen. Examiner Only Marks Remark

ı) (i)	Explain the term quality control.	
		[2]
(ii)	Explain the term automation.	
		[2]
o) (i)	Pick a product of your choice from the engineering sector and describe how an engineering company would carry out a quality control check.	/
	Product	
	Quality Control check	
	Quality Control check	

 	[2]	

Nev diffe	v technologies have made an impact on engineering industries in erent ways.	Examiner Marks F
(a)	With reference to the engineering industry identify <b>two</b> examples of how new technology has impacted on manufacturing efficiency.	
		_
		_
		[4]
(b)	Outline the impact modern technology has on the range and availability of products throughout the engineering sector.	
	Range	
		[2]
	Availability	
		[2]
		-
	THIS IS THE END OF THE QUESTION PAPER	-

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