## MARK SCHEME for the October/November 2013 series

## 0445 DESIGN AND TECHNOLOGY

0445/33

Paper 3 (Resistant Materials), maximum raw mark 50

This mark scheme is published as an aid to teachers and candidates, to indicate the requirements of the examination. It shows the basis on which Examiners were instructed to award marks. It does not indicate the details of the discussions that took place at an Examiners' meeting before marking began, which would have considered the acceptability of alternative answers.

Mark schemes should be read in conjunction with the question paper and the Principal Examiner Report for Teachers.

Cambridge will not enter into discussions about these mark schemes.

Cambridge is publishing the mark schemes for the October/November 2013 series for most IGCSE, GCE Advanced Level and Advanced Subsidiary Level components and some Ordinary Level components.



	Page 2	Mark Scheme	Syllabus	Paper	
		IGCSE – October/November 2013	0445	33	
		Section A			
1	Lightweight,	easy to cut/join/shape/work with/use. (2 × 1)		[2]	
2	(a) coping s	aw, scroll saw, fret saw, Hegner or equivalent		[1]	
	(b) piercing	saw, abra file saw		[1]	
3	(a) spanner	, wrench		[1]	
	(b) Allen key	у		[1]	
4	<b>(a)</b> aluminiu	Im		[1]	
	(b) will not r	rust/corrode		[1]	
5	Brittle, liable to breaking off corners and/or edges, difficult to construct traditional joints, difficult to finish. (2 × 1) [2]				
6	Lightweight r	material, comfortable moulded shape, can be colou	rful, resistance to o	outdoors. (2 × 1) [ <b>2</b> ]	

7 Accuracy of completed joint (0–3) Award max. 2 marks if assembled

[3]

8 One wide board not practical, grain inverted for stability, boards/tree not wide enough, makes table top stronger. (2 × 1) [2]

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ΤοοΙ	Name	Specific use
¢	Pincers	Pulling out pins or nails
The second se	Mortise gauge	Marking a pair of parallel lines, marking out a mortise and tenon joint

[4]

Page 3	Mark Scheme	Syllabus	Paper
	IGCSE – October/November 2013	0445	33

10	Washing-up liquid bottle Boat hull	polythene polyester resin, GRP		
	Disposable cups Comb	polypropylene, polystyrene, Styrofoam, polythene polypropylene, nylon, ABS, acrylic		

## Section B

**11 (a)** Marked out using a combination of: pencil, marking knife, rule, mortise and cutting gauges, try square.

Award 0–3 dependent upon technical accuracy/quality of communication.

Cut out and fitted using combination of: tenon saw, coping saw, chisel and mallet, files. Award 0–3 dependent upon technical accuracy/quality of communication. [6]

(b) 4 cramps shown in correct position. 2 cramps in one direction and 2 at 90°. (0–2) 2 cramps only (1)
Corner cramps: top & bottom each corner (2)
Corner cramps: top or bottom only (1)
Use of scrap wood to prevent bruising and even pressure (1)

Sash cramps / corner cramps named (1)

Suitable adhesive. Accept wide range of generic or trade names (1)	[5]
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- (c) (i) Drill small hole, insert blade from coping saw, Hegner saw or equivalent, cut out shape roughly, file up to mark. (4 × 1 stages) Accept hole saw: hole saw drawn/named, fit in drill, clamped work piece, smooth off using file/wet and dry. (4 × 1 stages)
  (ii) Accept any sensible precaution that must be linked to a process, e.g. Sawing: keep low in vice, clamped in position, correct saw/blade.
  - Drilling: correct speed, drill angle, clamped securely.Polishing: goggles, using mop, no loose clothing.[1]
- (d) Use of groove, rebate or applied beads/blocks. Materials used, tools/equipment used, accuracy of information. (3 × 1) [3]
- (e) Some form of handle attached to 2 sides or jointed into top edge of 2 sides. Practical idea (0–2) Appropriate shape/sizes (0–2) Materials (0–1) Constructions and fittings (0–1)

Cut out handholds: Practical idea (0–2) Appropriate shape/sizes (0–2) Constructions and tools/equipment (0–2)

[6]

[4]

	Page 4		Mark Scheme				Syllabus	Paper		
				GCSE – Oc	tober/Nove:	mber 2013		0445	33	
12	(a)	Relatively cheap, plentiful, can be worked/joined in a variety of ways. (2 × 1)						[2]		
	(b)	B [cen	<b>B</b> [centre/dot] punch, hammer (1)						[3]	
	(c)	Held in v	vice (1)							
		Use of fo	olding bar	s /scrap wo	ood former (*	1)				
		Force re	quired by	hammer a	nd scrap wo	od or mallet (1)				[3]
	(d)	Description of method should include: preparation of metal to clean using file cloth, flux joint, position on hearth with fire bricks, apply heat to bright red allow to run, leave to cool ( $6 \times 1$ )					•			
	(e)	Use of tap and tap wrench to produce thread in stand: drill tapping size hole, insert tap into tap wrench, start cut, appropriate technique Award 0–3 dependent on technical accuracy, detail and quality of communicat								
		Use of die and die stock to Position die on end of rod, Award 0–3 dependent on te			opropriate te	chnique.	quality c	f communica	tion.	[6]
	(f)			p' or 'cap' s support ide	shown clearl ea. (0–2)	y on end.				[2]
	(g)	Stand ca	an be moi	e stable by	means of ir	creased width	of metal,	additional ba	ISE.	
		Stability Both dire Heavier	front to b ections (2 base (2)	· · ·					(0–2) (0–1)	[3]

- 13 (a) Plywood can be bent to shape easily, strength in all directions/ no grain weakness, can be finished well (2 × 1)[2]
  - (b) To check the appearance, check important sizes, prevents wasting resistant materials, can assist planning (2 × 1)

Page	e 5	Mark Scheme	Syllabus	Paper		
		IGCSE – October/November 2013	0445	33		
C P	Cork or Pressure	nale and female formers shown clearly rubber sheet between plywood and formers e applied by means of cramps y /quality of communication		(0–2) (0–1) (0–1) (0–2)		
b	ag, with	vacuum forming bag award 4 × 1 for specific stage ndraw air y /quality of communication	es: use of former	r, adhesive, se (0–4) (0–2) [1		
(d) (i	Awa	only joint that can work is a halving joint. ard max. 2 marks for uneven 'halves' ard 0–3 marks dependent upon accuracy/quality of jo	bint drawn	[:		
(ii	•	e variety of adhesives: generically, e.g. synthetic re camite, Aerolite, Resin 'W'	sin, PVA or trade	names such a ]		
(e) (i	wipe	ges in preparation include: glasspaper and cork rub e dust off with a damp cloth. ard 0–3 marks dependent upon the accuracy and de		different grade		
(ii	•	able finish: wide range of varnishes, preservatives a ard 1 mark for appropriate named finish.	nd oils.			
		ison includes: enhance appearance, protect, preserv ard 1 mark for sensible reason.	/e, keep clean.	[;		
( <b>f)</b> P	Practica	l ideas: solid wood base, separate pieces attached t	o provide stability	/		
۸	Award $0-2$ for a practical idea					

Award 0–2 for a practical idea	(0–2)	
Methods of construction clearly shown/ appropriate	(0–2)	
2 important sizes	(2 × 1)	[6]