

Cambridge International Examinations Cambridge International General Certificate of Secondary Education

DESIGN AND TECHNOLOGY

0445/33 May/June 2016

Paper 3 Resistant Materials MARK SCHEME Maximum Mark: 50

Published

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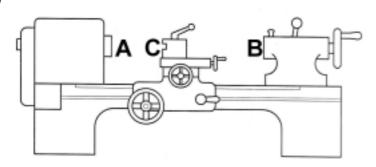
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Р		Syllabus Pa	
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	Section A		
1	(a) Smoothing: not jack		[1]
	(b) Grain shown either horizontal or emerging from right to left. Do not accept an arrow. Grain must be drawn on wood.		[1]
2	3 specification points. The desk tidy must: store a variety of items, be attractive, allow for easy access of items, be stab fit specific location, easy to move, compact, easy to clean Accept any other valid points	lle, 3×1	[3]
		3 × 1	[3]
3	Carbon steel		[1]
4	Award 0–3 dependent upon accuracy of sketch	0–3	[3]
5	(a) Polystyrene, polypropylene		[1]
	(b) (i) Keeps food hot	1	
	(ii) Can produce litter, cannot be recycled, does not decompose	1	[2]
6	(a) Mortise		[1]
	(b) Thick handle, squarer/stronger blade, [leather] washer/shock absorber Handle with ferrule to withstand blows from matter.	2 × 1	[2]
7	3 ergonomic features: buttons easy to see, comfortable/rounded shape in ha	and	
•	appropriate size to fit in hand, colour coded buttons for ease of operation, rubber buttons for better selection.	3 × 1	[3]
8	Award 0–2 dependent upon accuracy of sketch	0–2	[2]
9	(a) Steam bending, laminating		[1]
	(b) Fewer joints to construct, sturdier construction, attractive curved appear less waste, stronger must be qualified	ance,	[1]

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[3]

Section B

11	(a)	(i)	Redwood, pine, parana pine, whitewood, fir		[1]
		(ii)	Manufactured board: hardboard, plywood, MDF Suitable thickness: 4.6 or 9mm standard thickness		[1] [1]
	(b)	(i)	2 benefits: ready-made, available from D-I-Y centres, professional finish, variety of materials, range of sizes	2 × 1	[2]
		(ii)	Award 1 mark for correct position in the cabinet and 1 mark for brief description of how it would be fitted.	on	
			Handle: attached to either left or right side of vertical rail [stile] of door using screws and/or glue.		[2]
			Butt hinge: attached to any part of the door frame using screws.		[2]
			Magnetic catch: 2 parts attached to side opposite butt hinge using screws.		[2]
			Wall plate: screwed to the back of the cabinet then screwed to the wall.		[2]
	(c)		table permanent joint, butt pinned and glued, half lap, dovetail, finger [comb] t, dowel named		
		Aw	ard 0–3 dependent upon accuracy of sketch	0–3	[4]
	(d)	3 d	e of pegs or pins or pre-manufactured studs ifferent positions chnical accuracy: materials, spacing, sizes	1 1 1	[3]
	(e)	(i)	Suitable join: dowel, mortise and tenon, corner halving, corner bridle named		[1]
		(ii)	Use of rebate, groove or applied beads Method of production Correct size/proportion	0–1 0–1 0–1	[3]
	(f)	Ber	nefit: lighter weight, see-through is convenient, could be cheaper		[1]

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12	(a)	(i)	Mild steel: stronger, less likely to bend, cheaper, durable OR		1		
			Aluminium: lighter, does not corrode, needs to finish		1	[1]	
		(ii)	Some form of insert/bush/sleeve/plate Materials named. Not rubber.		0–2 0–1	[3]	
	(b)	(i)	Epoxy resin mixed in equal quantity with hardener Epoxy resin applied to both parts and held while resin sets		1 1	[2]	
		(ii)	Add hot water to granules of polymorph to soften them Remove from water and wrap it around the metal rod Mould to shape of hand grip		1 1 1	[3]	
	(c)	(i)	Use of grub screw, pin, rivet Technical accuracy of sketch and added notes		0–1 0–2	[3]	
		(ii)	4 stages: Granules fed into hopper Plastic granules heated to liquid form Forced by screw into injector Injected into mould Accept any valid intermediary stages given by candidates		1 1 1	[4]	
		(iii)	Cost of tooling is very expensive to produce Large quantities are needed to recover the costs		1 1	[2]	
	(d)	[Sa	nd] casting			[1]	
	(e)	Use Fixe	oring system must meet spec points: e of rods/sliding counters, flip cards or similar to show score ed to cabinet cord maximum 5 goals scored		0–2 1 1		
			terials and fittings used		0–2	[6]	
13	(a)	(i)	2 benefits: quicker, more accurate, easier to mark out on paper/card transfer, can be used as a model, wastes less material		2 × 1	[2]	
		(ii)	When large quantities are to be marked out a paper or card template last. Therefore a resistant material that would stand up to wear is required		1 1	[2]	
	(b)	(i)	Self-finished means no applied finish The material can be cleaned and buffed to a high quality		1 1	[2]	

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((ii)*	Aluminium Cut out using combination of: Abra file aw, tinships, junior hacksaw Edges smooth using files and emery cloth Tools and equipment named		0–2 0–2 0–1	[5]
		*OR			
		Acrylic Cut out using coping, Hegner, scroll, band, tenon saw Edges smooth using files and wet and dry paper Tools and equipment named		0–2 0–2 0–1	[5]
(c)	(i)	Bending acrylic: strip heater/line bender use of former method of retention		1 1 1	[3]
	(ii)	Bending aluminium: use of folding bars, vice and scrap wood use of former method of force: mallet or hammer and scrap wood		1 1 1	[3]
(d)	Rou	untersink head screws remove thickness from the material making it and head screws make no impact on thickness of material and supp terial.		1 1	[2]
(e)	hun No	e hardwood shelf can expand and contract depending on room temp nidity and therefore must have allowance for movement. allowance for movement is provided when glued, therefore there is a hardwood will split.		1	[2]
(f)	bra Sec Sec	difications include: recessed or housed slot in shelf or additional fold cket curity front to back curity vertically up and down chnical accuracy/added notes	ls to a modi	fied 1 1 0–2	[4]